

HOLEX**Indexable insert for turning VCMT 160408, for medium machining, Grade: HBT020****Order data**

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|--------------|---------------|
| Order number | 261476 HBT020 |
| GTIN | 4062406257750 |
| Item class | 22D |

Technical description

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|--------------------------------------|------------------------------------|
| Coating | TiCN |
| Chip breaker | PM |
| Grade | HBT020 |
| Cutting depth a_p | 0.5 - 2.5 mm |
| Finishing/roughing assignment | Skrubbearbejdning-sletbearbejdning |
| Tool material | Carbide |
| Cutting speed v_c main application | 100 - 280 m/min |
| Number of changes/inserts | 2 |
| Main application | P |
| Feed f | 0.12 - 0.3 mm/rev. |

| | |
|---------------------------|------------------------------|
| ISO code indexable insert | VCMT 160408 |
| Corner radius | 0.8 mm |
| Cutting conditions | slightly interrupted |
| Type of product | Indexable insert for turning |